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# MANIPAL UNIVERSITY



**FOURTH SEMESTER B.Tech. (CHEMICAL ENGINEERING)**  
**MAKEUP EXAMINATION-MAY 2016**  
**SUBJECT: INTRODUCTION TO CHEMICAL ENGINEERING**  
**Open Elective-I (CHE 3281)**  
**Answer all 5 questions**

**Time: 3 Hrs**

**Max. Marks: 100**

**Instructions to candidates:**

- Answer all FIVE FULL questions.
- Atomic Mass- Na- 23, K-39.1, C-12, O-16, H-1
- Missing data, if any, may be suitably assumed

1A	Define Chemical Engineering and describe any three applications of it in various fields.	8
1B	Calculate the equivalent weights of $\text{HNO}_3$ (MW = 63) and $\text{Ga}(\text{OH})_3$ (MW = 121) in the following reactions  (a) $3\text{HNO}_3 + \text{Ga}(\text{OH})_3 \rightarrow 3\text{H}_2\text{O} + \text{Ga}(\text{NO}_3)_3$  (b) $\text{HNO}_3 + \text{Ga}(\text{OH})_3 \rightarrow \text{H}_2\text{O} + \text{Ga}(\text{OH})_2(\text{NO}_3)$  (c) $2\text{HNO}_3 + \text{Ga}(\text{OH})_3 \rightarrow 2\text{H}_2\text{O} + \text{Ga}(\text{OH})(\text{NO}_3)_2$	6
1C	Define atomic mass. What is a limiting reagent? How many molecules are there in a 3.46 g sample of hydrogen chloride, HCl? How many moles of $\text{HNO}_3$ are there in 28.5 g of it? How many moles of $\text{CH}_4$ is required to produce 22g of $\text{CO}_2$ after combustion?	6

2A	Define Boyle's, Charles's, and Gay-Lussac's laws and provide the relationship between three properties of state as stated in the laws.	6
2B	Calculate the moles of CO <sub>2</sub> formed when 4.30 moles of C <sub>3</sub> H <sub>8</sub> reacts with (the required) 21.5 moles of O <sub>2</sub> by balancing the equation.  C <sub>3</sub> H <sub>8</sub> (g) + O <sub>2</sub> (g) → CO <sub>2</sub> (g) + H <sub>2</sub> O(g)	8
2C	Briefly describe the development of Chemical industries in India.	6
3A	Explain any seven contributions of chemical engineers to the society.	7
3B	Calculate the mass of lithium nitride formed from 56.0 g of nitrogen gas and 56.0 g of lithium metal by find out the limiting reactant in the reaction below. Li(s) + N <sub>2</sub> (g) → Li <sub>3</sub> N(s)	8
3C	What are the various types of biomass? With the help of a neat diagram explain about updraft and downdraft gasifiers.	5
4A	Explain about levels of structure(length wise) for the development of materials	6
4B	Solve the following:  (a) Convert the length 56.43 ft to its equivalent in units of meters. (b) A particularly fine variety of cheese is sold for \$1.47 per ounce. What is this price in dollars per kilogram?	8
4C	Given the equation  $\text{MgCO}_{3(s)} + \text{H}_2\text{SO}_{4(aq)} \Rightarrow \text{MgSO}_{4(aq)} + \text{H}_2\text{O}_{(l)} + \text{CO}_{2(g)}.$  What mass of magnesium carbonate is needed to make 6 dm <sup>3</sup> of carbon dioxide? [A <sub>r</sub> 's: Mg = 24, C = 12, O = 16, H = 1 and S = 32]	6
5A	Define Material Balance and with the help of a neat diagram explain the basic principles in material balance using law of conservation of mass.	8
5B	Define a process. Write about process classification.	5

5C	<p>A gas consists of 70% propane (<math>C_3H_8</math>) and 30% butane (<math>C_4H_{10}</math>) by volume. Find:</p> <p>(a) The stoichiometric air-to-fuel ratio</p> <p>(b) The percentage excess air present if a dry analysis of the combustion products shows 9% <math>CO_2</math> (assume complete combustion).</p>	7
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