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MANIPAL INSTITUTE OF TECHNOLOGY Manipal University, Manipal - 576 104



II SEM. M. Tech. (CAMDA) DEGREE END SEMESTER EXAMINATIONS MAY 2016

SUBJECT: FRACTURE MECHANICS APPROACH TO LIFE PREDICTION (MME-502)

Time: 3 Hours

MAX.MARKS: 50

Instructions to Candidates:

- ✤ Answer ANY FIVE FULL questions.
- Additional data required, if any, may be appropriately assumed.
- ✤ Hand Book of Fracture is permitted
- 1A) Consider a circumferentially cracked cylinder of 480 mm internal diameter, 24 mm wall thickness and 3mm long crack all around the circumference. The material follows the Ramberg-Osgood equation with the material constants as: σ_{ys} = 800 MPa, E = 207 GPa, α = 8.6, n = 3. The cylinder is subjected to axial tension. If J_p = 150 kJ/m², determine the maximum axial tensile stress. Neglect J_e . (5)
- 1B) Derive the relation between energy release rate and stress intensity factor. (5)
- 2A) Explain the Walker model of FCG. For 2024-T3 aluminum ($\sigma_{ys} = 353$ MPa, $K_{IC} = 34$ MPa \sqrt{m} , $C = 1.42 \times 10^{-8}$ MPa^x mm^y, m = 3.59, $\gamma = 0.68$) estimate da/dN vs ΔK equation for both R = 0.3 and R = 0.6. Given that C' = C(1-R)^{m(1-\gamma)}. (5)
- 2B) Explain the significance of CTOD and J-integral. By derivation, obtain the relationship between CTOD and J-integral. (5)
- 3A) For finding material constants of Paris law it was found that an already nucleated centre crack grows from a=2.8 mm to a=3.5 mm in 1000 cycles of a constant amplitude load. When the same load is continued, the crack grows from a=16 mm to a=18.4 mm in 1400 cycles. If $\sigma_{max} = 180 \text{ MPa}$ and $\sigma_{min} = 90 \text{ MPa}$, find constants C and m. (5)

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- 3B) Discuss about the size and shape of the plastic zone. Derive an expression for plastic zone shape based on Mises yield criterion.
 - (5)
- On a large plate, used as a component of a machine, amplitude of 4A) fatigue load shifts several times in a sequence of every 1000 cycles as: 200 cycles @ 0-60 MPa, 400 cycles @ 0-120 MPa, 200 cycles @ 0-160 MPa, 200 cycles @ 0-60 MPa. The material follows Paris law with C = 2.2 x 10^{-12} MPa^{-3.4} m^{-0.7}, m= 3.4. Determine how many load sequences are needed to cause the failure if initial crack of 2a = 7.2mm detected near centre of plate & K_{IC} = 80 MPa \sqrt{m} . (5)
- 4B) Discuss the plane stress and plane strain conditions around the crack tip. Explain with necessary conditions, determination of the plane strain fracture toughness (K_{IC}) value of a material.
 - (5)
- 5A) What is energy release rate? Discuss critical energy release rate in case of plane stress and plane strain conditions. What are the limitations to apply energy release rate for design of components. (4)
- What is surface crack and how it is modeled? Show that surface crack 5B) grows deeper into thickness rather than sideways on the surface. (3)
- Explain the design features of CT specimen used for fatigue crack 5C) growth rate test. Explain in brief how Paris constants are determined in FCG rate test.
- 6) Discuss the following:
 - i) LEFM and Westergaard approach for SIF
 - ii) Threshold stress intensity factor range
 - iii) Leak before break
 - iv) Crack closure

(10)

(3)