

Reg. No.									
----------	--	--	--	--	--	--	--	--	--



**MANIPAL INSTITUTE OF TECHNOLOGY**  
**MANIPAL**

*A Constituent Institution of Manipal University*

**I SEMESTER M.TECH. (INDUSTRIAL AUTOMATION AND ROBOTICS)**

**END SEMESTER EXAMINATIONS, NOV/DEC 2016**

**SUBJECT: INTRODUCTION TO INDUSTRIAL ROBOTS [MTE 5102]**

**REVISED CREDIT SYSTEM  
(26/11/2016)**

Time: 3 Hours

MAX. MARKS: 50

**Instructions to Candidates:**

- ❖ Answer **ANY FIVE FULL** questions.
- ❖ Missing data may be suitable assumed.

- |            |  |          |
|------------|--|----------|
| <b>1A.</b> | Apart from the capital cost of the robot which are the other costs that should be considered during the implementation of robots in an industry?   | <b>4</b> |
| <b>1B.</b> | Design safety guidelines for an industrial robot to avoid accidents.   | <b>2</b> |
| <b>1C.</b> | Discuss harmonic drives with a neat sketch. Mention its areas of use.  | <b>4</b> |
| <b>2A.</b> | Discuss the features of future assembly robots on account of latest developments in tactile sensing techniques and artificial intelligence.  | <b>5</b> |
| <b>2B.</b> | Using VAL instructions write a program for palletizing objects from pallet A to pallet B.  | <b>5</b> |
| <b>3A.</b> | In a robot slide mechanism of 0.9m length. The mechanical accuracy associated with the moving arm is a random variable with standard deviation of 0.2mm. Determine control resolution, spatial resolution, accuracy (in terms of C.R) and repeatability for both 8 bit and 12 bit control memory capacity. | <b>3</b> |
| <b>3B.</b> | Show with calculations how a robot equipped with an ultrasonic sensor at its wrist can inspect the level of liquid in the beverage filling station. Assume all the required data.  | <b>4</b> |
| <b>3C.</b> | Draw the robotic configuration having a joint notation scheme of RRR and TRL   | <b>3</b> |
| <b>4A.</b> | Represent direct and inverse kinematics concept in the form of line diagram. Derive an expression of motion of a 2R manipulator using direct kinematics.   | <b>6</b> |
| <b>4B.</b> | What kind of grippers can be used for palletizing task of thin metal sheets? List its advantages and disadvantages.  | <b>4</b> |
| <b>5A.</b> | Show and describe point to point control and continuous path control system of robots. Give two applications for each.   | <b>3</b> |
| <b>5B.</b> | Explain region growing and edge detection techniques with respect to a robotic vision system   | <b>4</b> |
| <b>5C.</b> | Discuss the working of hybrid stepper motor used as robotic actuator. Differentiate between unipolar and bipolar types of stepper motors.  | <b>3</b> |



- 6A.** Explain the following characteristics of sensors **5**
- a) Sensing Distance
  - b) Reduction factor
  - c) Influence of target
  - d) Frequency of operating cycle.
  - e) Hysteresis
- 6B.** Show graphically different stages of failure in an industrial robot **3**
- 6C.** Outline a procedure of programming a deburring robot with teach pendant. **2**