



**VII SEMESTER B.TECH. (CHEMICAL ENGINEERING)**

**END SEMESTER EXAMINATIONS, NOV/DEC 2016**

**SUBJECT: PROCESS MODELLING AND SIMULATION [CHE 403]**

**REVISED CREDIT SYSTEM  
(25 /11/2016)**

Time: 3 Hours

MAX. MARKS: 100

**Instructions to Candidates:**

- ❖ Answer **ANY FIVE FULL** questions.
- ❖ Missing data may be suitably assumed.
- ❖ Draw Information flow diagram wherever necessary.

1. A fluid at a velocity  $V$  is flowing through the unsteady state shell and tube heat exchanger of diameter  $D$ . The heat exchanger is steam heated. Neglect the wall resistance. Derive the explicit centered difference equations and develop a dynamic response for such exchangers. Briefly write the solution procedure. **20**
- 2A. Derive using the method of Newton –Raphson , the dew point temperature for Vapor liquid equilibrium calculation for multi component mixture. **06**
- 2B. The chlorination of benzene produces mono-chlorobenzene ( $C_6H_5Cl$ ), di-chlorobenzene( $C_6H_4Cl_2$ ) and tri-chlorobenzene( $C_6H_3Cl_3$ ) with reaction rate of  $K_1$ ,  $K_2$ ,  $K_3$  respectively. The reaction is exothermic and carried out in semi-batch reactor fitted with cooling coils and reflux condenser. Develop model equations for maximizing the yield of the products formed. **14**
- 3A. A water level in a municipal reservoir has been decreasing steadily during a dry spell, and there is a concern that the drought could continue for another 60 days. The local water company estimates that the consumption rate in the city is approximately  $10^7$  liters/day. The state conservation service estimates that the rainfall and stream drainage into reservoir coupled with evaporation from the reservoir should yield a net water input rate of  $10^6 e^{-t/100}$  liters /day, where  $t$  is the time in days from the beginning of the drought, at which time the reservoir contained an estimated  $10^9$  liters of water. Calculate the reservoir volume at the end of 60 days of continued drought. **08**
- 3B. Consider steady state laminar flow of fluid at constant density in a long tube of length,  $L$  and radius,  $R$ . The tube is inclined at an angle  $\beta$  from the horizontal. Derive the shear stress and velocity profile by performing shell balance on a thin cylindrical shell. State all the assumption. **12**
- 4A. Find the molar volume of  $CO_2$  at 200K and 6.8 atm using Redlich-Kwong equation of state given by
- $$P = \frac{RT}{(V - b)} - \frac{a}{V(V + b)}$$
- 12**

Where  $a = 0.37 \text{ m}^6 \cdot \text{Pa} / \text{mol}^2$

$b = 2.97 \cdot 10^{-5}$

$\alpha = 1.34$

Take  $R = 8.314 \text{ m}^3 \cdot \text{Pa} / \text{mol} \cdot \text{L}$

(  $1 \text{ atm} = 1.103 \cdot 10^5 \text{ Pa}$  )

Use Wegstein method. ( three iteration only)

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| <b>4B.</b> | Develop the mathematical model of the steady state co-current and counter current flow heat exchange in a double pipe heat exchanger. List all the assumptions. Briefly explain the solution procedure.        | <b>08</b> |
| <b>5.</b>  | Derive the design equations for a multi component pipe line flasher. Discuss about the model for establishing temperature in the flasher and how the overall heat transfer coefficient is found. Draw the IFD. | <b>20</b> |
| <b>6A</b>  | Write down the step by step procedure for modeling a process.  | <b>10</b> |
| <b>6B.</b> | Classify the models based on variation of various independent variables, state of the process and type of the process.   | <b>3</b>  |
| <b>6C.</b> | What are the limitations of modeling.  | <b>4</b>  |
| <b>6D.</b> | Write briefly about degree of freedom.   | <b>3</b>  |

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