

MANIPAL INSTITUTE OF TECHNOLOGY MANIPAL

SEVENTH SEMESTER B.TECH (INSTRUMENTATION AND CONTROL ENGG.) **END SEMESTER EXAMINATIONS, NOV/DEC 2016**

SUBJECT: INSTRUMENTATION AND CONTROL IN PETROCHEMICAL **INDUSTRIES** [ICE 441]

Time: 3 Hours

MAX. MARKS: 50

Instructions to Candidates:

- Answer ANY FIVE FULL questions.
- ✤ Missing data may be suitably assumed.
- Draw the sketches wherever necessary.

1A.	What are the conditions must exist to select distillation for a separation process.	2
1B.	With a neat sketch explain the distillation equipment and the column operation.	3
1C.	Briefly discuss about the condensers and re-boilers with necessary sketches.	5
2A.	Define Single effect evaporation and Multiple effect evaporation.	2
2B.	Write short note on Horizontal tube evaporator with its sketch.	3
2C.	Derive the steady state model of a two stage evaporator.	5
3A.	What are the needs for intercoolers and Interheaters.	2
3B.	Give reasons for the sidestream flow rate. Specify the possible combinations of	3
	manipulated variables for bottom and distillate composition control.	
3C.	Explain the horizontal and vertical tube evaporator.	5
4A.	Give an over view on pump types.	2
4B.	Discuss on System curves of pumps.	3
4C.	Write short notes on (i) Throttling Control (ii) Rotary Pumps	5
5A.	Define reactor time constant. Write the expressions for different time constants in	2
	reactor.	
5B.	What are the effects of equilibrium constant "k" in reactor.	3
5C.	Explain briefly about the cascade control of reactor with its limitation. How reset	5
	windup helps in cascade control loop.	
6A.	Draw the diagram for a double drum dryer.	2
6B.	Explain the spray dryer with single loop control.	3
6C.	Describe the safety interlocks in boiler operations.	5