

II SEMESTER M.TECH. (MET) END SEMESTER EXAMINATIONS, APRIL/MAY 2017

SUBJECT: ADVANCED HEAT TREATMENT [MME 5268] REVISED CREDIT SYSTEM

Time: 3 Hours MAX. MARKS: 50

Instructions to Candidates: ❖ Answer **ALL** the questions. Missing data may be suitably assumed. **1A.** With heat treatment cycle, explain the following thermomechanical 5 treatments for Ni-Cr steel: Isoforming ii) Cryoforming. i) **1B.** With suitable heat treatment cycle explain the standard heat treatment for 5 tool steel used for cold drawing die. Draw neatly Iron carbon phase diagram and using this diagram find the 5 composition of steel containing 90 weight percentage as pearlitic phase. **2B.** Explain the following: 5 i) The active nucleus of pearlitic transformation. ii) Effect of heating temperature on austenite formation. **3A.** Write short notes on: 5 (i) Nitriding of 4310 steel. (ii) Flame hardening of 1340 steel. **3B.** With suitable heat treatment cycle explain the standard heat treatment for 5 25% Ni – Maraging steel. **4A.** Write short notes on: 5 (i) Bainitic transformation (ii) Characteristic of Martensite transformation. **4B.** With part of phase diagram and heat treatment cycle explain Age 5 hardening treatment for Al 7075 alloy. **5A.** Justify the following: 5 i) It is better to homogenize steel before normalising. ii) It is better to give post carburizing treatment on the pack carburized components. **5B.** With suitable heat treatment cycle explain the controlled annealing 5 treatment for malleabilization of white cast iron.

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