

Reg. No.		1			
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## DEPARTMENT OF SCIENCES

III<sup>rd</sup> SEMESTER M. Sc. (Chem.) END SEMESTER EXAMINATIONS, Nov./Dec. 2017 Subject: Green Chemistry [CHM 705]

## (REVISED CREDIT SYSTEM)

Time: 3 Hours	Date: 20011-2017	MAX. MARKS: 50
Note: (i) Answer any FIVE	FULL questions	V
(ii) Draw diagrams, and	d write equations wherever necessary	4

- 1A. Write four important steps involved in designing green synthesis and explain high-throughput syntheses with examples.
- 1B. What are the advantages of SC CO<sub>2</sub> solvent extraction for distillation process? Explain the dry cleaning mechanism of SC CO<sub>2</sub>?
- $\mathbb{1C}$ . Discuss the measure of a greenness of any reaction.

(4+4+2)

- 2A. Discuss the preparation and comparative E-factors of the following by conventional and green methods.
  - (i) Citral (ii) Adipic acid
- 2B. Discuss different methods of heterogenization of homogeneous catalysts for sustainable chemical processes.
- 2C. Write an example for a chemical synthesis using phosgene and give an example of green alternative to phosgene.

(4+4+2)

- 3A. What are microwaves? What are the conditions required to carry out the microwave reactions? Explain two chemical reactions using microwaves with their mechanisms.
- 3B. Describe demineralization process of water softening with the chemical reactions involved.
- 3C. What is a Phase Transfer Catalyst (PTC)? Explain three important roles of PTC in reactions.

(4+4+2)

4A. Calculate the E-factor, atom efficiency, effective mass yield, reaction mass efficiency and carbon efficiency for the following chemical process. The yield of the product obtained is 76 %. Given: At. wt. of C, O, H, S, Cl are 12, 16, 1, 32 and 35 respectively. Comment on the greenness of the reaction.

OH + 
$$SOCl_2$$
 Benzene  $\Delta$   $+ SO_2 + HCl$ 

- 4B. (i) What are the advantages of styrene based polymer supported catalysts, used in green synthesis?
  - (ii) Discuss the production pathways of any two industrially important chemicals from biomass.
- 4C. What are the disadvantages of reducing risk through minimizing exposure?

(4+4+2)

- 5A. Explain the role of environmental management system (EMS) in a chemical industry. Using EMS, how to reduce the waste, control and monitor the chemical processes?
- 5B. (i) Write synthetic methods of ionic liquids. How to improve the yield of products using ionic liquids? Explain your answer with two organic reactions.
  - (ii) Define Crown ethers and explain any two reactions using crown ethers
- 5C. Define a biocatalyst. Explain the role of it in oxidation reactions.

(4+4+2)

- 6A. What are the aspects of a chemical process that should be a part of green chemistry evaluation?
- 6B. Explain the green chemistry principles with suitable examples, related to feed stocks and energy efficiency
- 6C. Define atom economy. Provide examples for chemical reactions with 100 % and <100 % atom economies and their calculations.

(4+4+2)

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