

MANIPAL INSTITUTE OF TECHNOLOGY

MANIPAL (A constituent unit of MAHE, Manipal)

## IV SEMESTER B.TECH. (CHEMICAL ENGINEERING) END SEMESTER EXAMINATIONS, April 2018

## SUBJECT: INTRODUCTION to CHEMICAL ENGINEERING [CHE3281]

## REVISED CREDIT SYSTEM (30.04.2018)

Time: 3 Hours

MAX. MARKS: 50

## Instructions to Candidates:

- ✤ Answer ALL the questions.
- ✤ Missing data may be suitably assumed.

| 1A. | An aqueous solution of NaCl is created by using 133 g of NaCl diluted to a total solution volume of 1.00 L. Calculate the molarity, molality, and mass percent of the solution, given a density of 1.08 g/mL and MW of NaCl = $58.442$ g/mol.   | 3          |
|-----|---|------------|
| 1B. | What are various modes of heat transfer? Write about Fourier's law of heat conduction.  | 3<br>(1+2) |
| 1C. | A gas consists of 70% propane (C <sub>3</sub> H <sub>8</sub> ) and 30% butane (C <sub>4</sub> H <sub>10</sub> ) by volume.<br>Find:<br>I. The stoichiometric air-to-fuel ratio<br>II. The percentage excess air present if a dry analysis of the combustion<br>products shows 9% CO <sub>2</sub> (assume complete combustion).<br>$C_3H_8 + 5 O_2 + 18.8 N_2 \rightarrow 3 CO_2 + 4 H_2O + 18.8 N_2$<br>$C_4H_{10} + 6.5 O_2 + 24.5 N_2 \rightarrow 4 CO_2 + 5 H_2O + 24.5 N_2$ | 4<br>(2+2) |
| 2A. | With the help of a neat flow diagrams explain how a chemical engineer helps in designing, developing and commercializing a product.   | 3          |
| 2B. | At 29.6 °C, pure water has a vapor pressure of 31.1 torr. A solution is prepared by adding 86.8 g of "Y", a nonvolatile non-electrolyte to 350 g of water. The vapor pressure of the resulting solution is 28.6 torr. Calculate the molar mass of Y.  | 4          |
| 2C. | What mass of carbon dioxide is produced when 96.1 g of propane react with sufficient oxygen? $C_3H_8+O_2 \rightarrow CO_2+H_2O$   | 3          |
| 3A. | Define mass transfer and explain about Fick's law of diffusion.   | 3          |

| 3B. | A textile dryer is found to consume 4 m <sup>3</sup> /hr of natural gas with a calorific value of 800 kJ/mole. If the throughput of the dryer is 60 kg of wet cloth per hour, drying it from 55% moisture to 9% moisture, estimate the overall thermal efficiency of the dryer taking into account the latent heat of evaporation only. Latent heat of evaporation = 2257 kJ/K   | 4          |
|-----|--|------------|
| 3C. | <ol> <li>According to the U. S. Department of Energy, the 2003 model of the<br/>Chevrolet Malibu has a highway fuel economy rating of 29 mi/gal.<br/>Compute the equivalent value of this fuel consumption rate in units of<br/>km/L.</li> <li>Highway regulations in a certain jurisdiction state that a truck with two<br/>axles may have a maximum weight of 16000 pounds on the front axle<br/>and 20000 pounds on the rear axle. Convert these weights to their<br/>equivalents in kilograms</li> </ol>                                       | 3<br>1+2)  |
| 4A. | In a commercial process, nitric oxide (NO) is produced:<br>$NH_3 + O_2 \rightarrow NO + H_2O$<br>What mass (in grams) of NO can be made from the reaction of 30.00 g NH <sub>3</sub><br>and 40.00 g O <sub>2</sub> ? Calculate the yield depending on the limiting reactant. Also,<br>the chemist obtained 25.50 g NO. What is the percentage yield of this<br>reaction?   | 4          |
| 4B. | <ul> <li>I. Calculate the mole fraction of ethanol and water in a sample of rectified spirit which contains 95% of ethanol by mass.</li> <li>II. What volume (L) of O<sub>2</sub> gas is needed to completely react with 15.0 g of aluminum at STP? Al(s) + O<sub>2</sub> (g) → Al<sub>2</sub>O<sub>3</sub>(s)</li> </ul>  | 3<br>(1+2) |
| 4C. | What is laminar flow and turbulent flow? Write the formula for Reynold's number.   | 3          |
| 5A. | Calculate the equivalent weights of HCI (MW = 36.5) and Sr(OH) <sub>2</sub> (MW = 122), of H <sub>2</sub> SO <sub>3</sub> (MW=82) and LiOH (MW=24) and HNO <sub>3</sub> (MW = 63) and Ga(OH) <sub>3</sub> (MW = 121) in the following reactions:<br>I. HCI + Sr(OH) <sub>2</sub> $\rightarrow$ H <sub>2</sub> O + Sr(OH)CI<br>II. HNO <sub>3</sub> + Ga(OH) <sub>3</sub> $\rightarrow$ H <sub>2</sub> O + Ga(OH) <sub>2</sub> (NO <sub>3</sub> )<br>III. H <sub>2</sub> SO <sub>3</sub> + LiOH $\rightarrow$ H <sub>2</sub> O + LiHSO <sub>3</sub> | 3          |
| 5B. | Clearly explain about any top eight achievements of a chemical engineer in developing the society.   | 4          |
| 5C. | Define Newtonian and non-Newtonian fluids. A reservoir of oil has a mass of 825 kg. The reservoir has a volume of 0.917 m <sup>3</sup> . Compute the density, specific weight, and specific gravity of the oil.  | 3<br>(1+2) |