## Scheme & Evaluation

Reg. No.			
1.09.1.0.			



## MANIPAL INSTITUTE OF TECHNOLOGY

(A constituent unit of MAHE, Manipal)

VII SEMESTER B.TECH( CHEMICAL) END SEMESTER EXAMINATIONS - DEC, 2020

SUBJECT: PROCESS MODELLING AND SIMULATION [CHE 4101]

REVISED CREDIT SYSTEM (23/12/2020, AN)

Time: 3 Hours

MAX. MARKS: 50

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## **Instructions to Candidates:**

- Answer ALL questions.
- Missing data may be suitably assumed.
- **1A** Write the general modeling equations for a ternary equilibrium column of five stages including condenser and reboiler for a multi-component distillation column. List all the assumptions.
- 1B. Draw a neat information flow diagram for feed tray, reboiler and Condenser for a ternary equilibrium column of five stages including condenser and reboiler for a multi-component distillation column
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- 2A. Determine the dynamic response of component A in a continuous stirred tank reactor when the volume of the tank is V, the inlet and outlet total volumetric flow rate is F, the inlet concentration is constant at Co, and the initial concentration of component A in the tank is zero. Component A undergoes a first-order reaction in the tank and the rate constant K varies with temperature i.e K = K<sub>o</sub> at<sup>2</sup> (sec<sup>-1</sup>)
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- **2B.** An electric heating coil is immersed in a stirred tank. Solvent at 15°C with heat capacity 2.1 kJ kg<sup>-1</sup> °C<sup>-1</sup> is fed into the tank at a rate of 15 kg h<sup>-1</sup>. Heated solvent is discharged at the same flow rate. The tank is filled initially with 125 kg of cold solvent at 10°C. The rate of heating by the electric coil is 800 W. Calculate the time required for the temperature of the solvent to reach 60°C.
- **3A.** Solve the following system of equations using Newton-Raphson method  $x^3 5x^2 + 2x y + 13 = 0$   $x^3 + x^2 14x y 19 = 0$

Take  $x_o=8$  and  $y_o=10$ . Perform 2 iteration

**3B.** Write down the step by step procedure for modeling any process in chemical engineering.

**4A.** Derive Finite difference method for solving Heat equation.

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4B.	Develop the mathematical model of the steady state counter current and co-current flow heat exchange in a double pipe heat exchanger. Give brief solution procedure.	05
5.	Consider an enclosed tank where the following reversible reaction takes place:	
	$A+B \iff C+D$ .	
	$K_1$ and $K_2$ are rate constant for forward and backward reaction respectively. The inflow $F_1$ passes through a fixed inlet valve from a pressure source $P_1$ and the pressure downstream side is $P_2$ . Whereas the pressure, upstream and downstream side of the outlet valve is $P_2$ and $P_3$ respectively with a flow rate of $F_2$ . The flow is influenced by level Z and the pressure.	
5A.	Derive the relation for flow rate and Pressure across one of the valve.	3
5B.	Obtain a relation between temperature of compression and volume of the entrapped gas in the tank	3
5C.	Write the component balance equations.	2
5C.	Draw the information flow diagram.	2

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