



Reg. No.

Manipal Institute of Technology, Manipal

(A Constituent Institute of MAHE)



VII SEMESTER B.TECH (CHEMICAL ENGINEERING)

END SEMESTER EXAMINATIONS, DEC 2021

SUBJECT: (PE V) CHEMICAL REACTOR THEORY [CHE 4061]

Time: 75 min

MAX. MARKS: 20

Instructions to Candidates:

- ❖ Answer **all** questions.
- ❖ Missing data may be suitable assumed.

1A.	<p>Say a reaction $A + 2B \rightarrow 2C + D$ is conducted in an adiabatic CSTR, what is the reactor volume and space-time necessary to achieve 35% conversion of A? The reaction rate is first order in A and second order in B.</p> <p>Data:</p> <table><tr><td>$\Delta H_R = -370.1 \text{ kJ/mol}$</td><td>$T_O = 303 \text{ K}$</td></tr><tr><td>$C_{pA} = 84.5 \text{ J/(mol K)}$</td><td>$F_{AO} = 10 \text{ mol/min}$</td></tr><tr><td>$C_{pB} = 137 \text{ J/(mol K)}$</td><td>$F_{BO} = 30 \text{ mol/min}$</td></tr><tr><td>$C_{pC} = 170 \text{ J/(mol K)}$</td><td>$v_0 = 1000 \text{ L/min}$</td></tr><tr><td>$C_{pD} = 75 \text{ J/(mol K)}$</td><td>$C_{AO} = 0.01 \text{ mol/L}$</td></tr></table> <p>$k = 0.090 \exp [(40 \text{ kJ/mol})/R (1/303 - 1/T)] (\text{L/mol})^2 (\text{min})^{-1}$</p>	$\Delta H_R = -370.1 \text{ kJ/mol}$	$T_O = 303 \text{ K}$	$C_{pA} = 84.5 \text{ J/(mol K)}$	$F_{AO} = 10 \text{ mol/min}$	$C_{pB} = 137 \text{ J/(mol K)}$	$F_{BO} = 30 \text{ mol/min}$	$C_{pC} = 170 \text{ J/(mol K)}$	$v_0 = 1000 \text{ L/min}$	$C_{pD} = 75 \text{ J/(mol K)}$	$C_{AO} = 0.01 \text{ mol/L}$	05
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1B.	Write a note on Multiple Steady States	03										
1C.	Find an interim rate expression for the following catalytic reaction when surface reaction is controlling. $A + B \rightarrow X + Y$	02										
2A.	<p>Spherical particle of zinc blend of size 3 mm, $\rho_B = 2.9 \text{ g/cc}$ in a 21% oxygen stream of high velocity at 801°C and 1 atm., undergoes the reaction as follows:</p> <p>$2 \text{ ZnS} + 3 \text{ O}_2 \rightarrow 2 \text{ ZnO} + 2 \text{ SO}_2$;</p> <p>Rate constant $k'' = 13 \text{ cm/s}$. $De = 0.08 \text{ cm}^2/\text{s}$. Using the following data calculate the time required for complete conversion of the particle? (Zn-65 g/gmol)</p>	04										
2B	Derive the equation employed to solve the question 2A	03										
2C.	Explain how the resistances are obtained for slurry reactor kinetics	03										