



# MANIPAL INSTITUTE OF TECHNOLOGY

MANIPAL

(A constituent unit of MAHE, Manipal)

**Department of Mechanical and Manufacturing Engineering**

**I Sem- M. Tech (Industrial Automation and Robotics)**

**Digital Manufacturing (MTE 5004)**

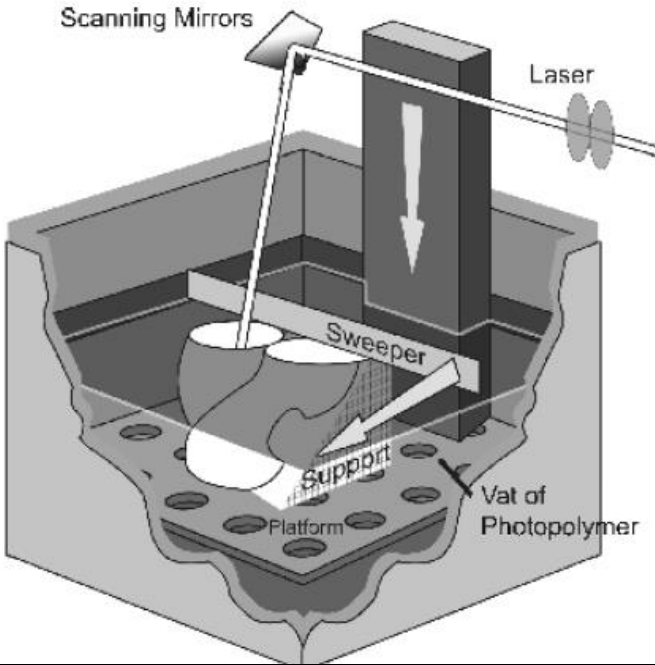
**End-semester Examination – Scheme of evaluation**

**Date:**

**Max Marks: 50**

**Time: 10.30 AM -11.30 PM**

		M	CO	PO	BL
1 a	<p>Explain various vehicle guidance technologies used in automated material handling systems of the smart factories</p> <p>Writing a brief note on any of following four types of technology @ 1 Mark for each point</p> <ol style="list-style-type: none"> <li>(1) Imbedded guide wires</li> <li>(2) Paint strips</li> <li>(3) Magnetic tape</li> <li>(4) Laser-guided vehicles</li> <li>(5) Inertial navigation</li> </ol>	4	1	7	2
1b	<p>Describe the Building blocks of automation</p> <p>Brief discussion of the following elements</p> <pre> graph TD     P1[Power] --&gt; P2[Program of instructions]     P1 --&gt; P3[Control system]     P1 --&gt; P4[Process]     P2 --&gt; P3     P3 --&gt; P4     P3 --&gt; P3     P4 --&gt; Out[ ]             </pre>	4	1	7	2
1c	<p>Explain four different error recovery strategies</p> <ol style="list-style-type: none"> <li>1. Make adjustments at the end of the current work cycle.</li> <li>2. Make adjustments during the current cycle.</li> <li>3. Stop the process to invoke corrective action.</li> <li>4. Stop the process and call for help.</li> </ol>	2	1	7	2
2 a	<p>Discuss the steps involved in cusomisation of product based on <i>Leonard and Rayport</i> guidelines</p> <ul style="list-style-type: none"> <li>• <b>Observation.</b> Observe individual customers or user groups</li> <li>• <b>Capturing data.</b></li> <li>• <b>Reflection and analysis.</b> The data collected are discussed with the wider design team with the aim of identifying all the customers requirements and converting these into design parameters.</li> </ul>	4	2	2	2

	<ul style="list-style-type: none"> <li>• <b>Generating solutions.</b> This is achieved using the common set of creative tools available to the designer, e.g. <b>brainstorming, concept sketches, etc.</b></li> <li>• <b>Prototyping of chosen concepts.</b> Physical (or virtual) representations of the concepts that appear to meet most closely the customer needs are created.</li> <li>• <b>Verification of design.</b> Once again customers are brought in to evaluate the new designs to verify that they are an improvement on existing products.</li> </ul>				
2 b	<p>Describe the working of stereolithography and highlight the features of this process</p> <ul style="list-style-type: none"> <li>• working of stereolithography - 2 M</li> <li>• Neat sketch - 1M</li> <li>• highlight the features - 1 M</li> </ul> 	4	2	2	4
2 c	<p>What are the stumbling blocks for Rapid manufacturing methods? Discussion on following relevant issues</p> <ul style="list-style-type: none"> <li>• Risks</li> <li>• Materials</li> <li>• Defects</li> <li>• Applications</li> </ul>	2	2	2	4
3 a	Explain the architecture for a database system	4	3	3	

3 b	<p>For the E-R diagram shown below, write the SQL code to create the dabase and apply suitable constraints.</p> <p>Writing SQL Program for each table 1 M</p>	4	3	3	3

3 c	Define and Differentiate the <b>primary key</b> and <b>foreign key</b> with suitable example Define - the <b>primary key</b> and <b>foreign key</b> – 1M Suitable example – 1 M	2	3	3	4
4 a	Discuss the three dimensions of Digital Manufacturing Discussion on <ul style="list-style-type: none"> <li>• <b>product life cycle</b></li> <li>• <b>smart factory</b></li> <li>• <b>value chain management</b></li> </ul>	4	4	8	2
4 b	Explain the technology/tools of Digital manufacturing  Note on atleast four of following technologies @ 1M each <ul style="list-style-type: none"> <li>• <b>Additive manufacturing:</b></li> <li>• <b>Augmented reality (AR):</b></li> <li>• <b>Digital twins:</b></li> <li>• <b>Industrial Internet of Things (IIoT):</b></li> <li>• <b>Big data and analytics:</b></li> <li>• <b>Automation and Robotics:</b></li> </ul>	4	4	8	2
4 c	Benefits of Digital Manufacturing  Any of these 6 points - <ul style="list-style-type: none"> <li>• Increased efficiency through automated exchange of data</li> <li>• Avoidance of costly errors due to missed or misinterpreted data</li> <li>• Quicker turnaround at all levels of the value chain</li> <li>• Greater insight at critical decision points</li> <li>• Real-time visibility into the effects of changes to processes, equipment, systems or components</li> <li>• Faster pace of innovation</li> <li>• Lowered cost of production and maintenance.</li> </ul>	2	4	8	2
5 a	Explain the generalised process chain of rapid manufacturing process	4	2	2	2

	<pre>graph TD     CADModel[CAD Model] --&gt; PreProcessing     subgraph PreProcessing [Pre-processing]         direction TB         Triangulation[Triangulation STL Interface] --&gt; Support[Generating the support structure]         Support --&gt; Slicing[Slicing]         Slicing --&gt; Layout[Laying out the generation process]     end     Layout --&gt; GenMfg[Generative Manufacturing process]     GenMfg --&gt; PostProcessing     subgraph PostProcessing [Post-processing]         direction TB         Cleaning[Cleaning] --&gt; PostCuring[Post-curing]         PostCuring --&gt; PostWorking[Post-working and finishing]     end     PostWorking --&gt; Component[Component/pattern for prototype component/product]</pre>																																														
5 b	<p>For the data shown in the following table, write the SQL query for the following</p> <p>Query for each question 1 Mark</p> <ol style="list-style-type: none"><li>Identify the names of students with age greater than 21</li><li>Determine the average GPA of all students</li><li>Find the name of student whos name starts with 'Be'</li><li>Find the name and address of students whose phone number is not entered in entered in the database</li></ol> <p><b>STUDENT</b></p> <table><tr><th>Name</th><th>Ssn</th><th>Home_phone</th><th>Address</th><th>Office_phone</th><th>Age</th><th>Gpa</th></tr><tr><td>Dick Davidson</td><td>422-11-2320</td><td>NULL</td><td>3452 Elgin Road</td><td>749-1253</td><td>25</td><td>3.53</td></tr><tr><td>Barbara Benson</td><td>533-69-1238</td><td>839-8461</td><td>7384 Fontana Lane</td><td>NULL</td><td>19</td><td>3.25</td></tr><tr><td>Rohan Panchal</td><td>489-22-1100</td><td>376-9821</td><td>265 Lark Lane</td><td>749-6492</td><td>28</td><td>3.93</td></tr><tr><td>Chung-cha Kim</td><td>381-62-1245</td><td>375-4409</td><td>125 Kirby Road</td><td>NULL</td><td>18</td><td>2.89</td></tr><tr><td>Benjamin Bayer</td><td>305-61-2435</td><td>373-1616</td><td>2918 Bluebonnet Lane</td><td>NULL</td><td>19</td><td>3.21</td></tr></table>	Name	Ssn	Home_phone	Address	Office_phone	Age	Gpa	Dick Davidson	422-11-2320	NULL	3452 Elgin Road	749-1253	25	3.53	Barbara Benson	533-69-1238	839-8461	7384 Fontana Lane	NULL	19	3.25	Rohan Panchal	489-22-1100	376-9821	265 Lark Lane	749-6492	28	3.93	Chung-cha Kim	381-62-1245	375-4409	125 Kirby Road	NULL	18	2.89	Benjamin Bayer	305-61-2435	373-1616	2918 Bluebonnet Lane	NULL	19	3.21	4	3	3	4
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5 c	<p>Explain what is Recursive Relationship Type with an example</p> <p>Defining the Recursive Relationship – 1M</p> <p>Example – 1M</p>	2	3	3	2																																										