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Manipal Institute of Technology, Manipal

(A Constituent Institute of MAHE)



VII SEMESTER B.TECH (CHEMICAL ENGINEERING)

END SEMESTER EXAMINATIONS, DEC 2021

SUBJECT: (PE V) CHEMICAL REACTOR THEORY [CHE 4061]

Time: 75 min

MAX. MARKS: 20

Instructions to Candidates:

- ❖ Answer **all** questions.
- ❖ Missing data may be suitable assumed.

1A.	<p>Say a reaction $A + 2B \rightarrow 2C + D$ is conducted in an adiabatic CSTR, what is the reactor volume and space-time necessary to achieve 35% conversion of A? The reaction rate is first order in A and second order in B.</p> <p>Data:</p> <table border="1" style="width: 100%;"><tr><td>$\Delta H_R = -370.1$ kJ/mol</td><td>$T_O = 303$ K</td></tr><tr><td>$C_{pA} = 84.5$ J/(mol K)</td><td>$F_{AO} = 10$ mol/min</td></tr><tr><td>$C_{pB} = 137$ J/(mol K)</td><td>$F_{BO} = 30$ mol/min</td></tr><tr><td>$C_{pC} = 170$ J/(mol K)</td><td>$v_0 = 1000$ L/min</td></tr><tr><td>$C_{pD} = 75$ J/(mol K)</td><td>$C_{AO} = 0.01$ mol/L</td></tr></table>	$\Delta H_R = -370.1$ kJ/mol	$T_O = 303$ K	$C_{pA} = 84.5$ J/(mol K)	$F_{AO} = 10$ mol/min	$C_{pB} = 137$ J/(mol K)	$F_{BO} = 30$ mol/min	$C_{pC} = 170$ J/(mol K)	$v_0 = 1000$ L/min	$C_{pD} = 75$ J/(mol K)	$C_{AO} = 0.01$ mol/L	05
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1B.	Write a note on Multiple Steady States	03										
1C.	Find an interim rate expression for the following catalytic reaction when surface reaction is controlling. $A + B \rightarrow X + Y$	02										
2A.	<p>Spherical particle of zinc blend of size 3 mm, $\rho_B = 2.9$ g/cc in a 21% oxygen stream of high velocity at 801°C and 1 atm., undergoes the reaction as follows:</p> $2 \text{ZnS} + 3 \text{O}_2 \rightarrow 2 \text{ZnO} + 2 \text{SO}_2;$ <p>Rate constant $k'' = 13$ cm/s. $De = 0.08$ cm²/s. Using the following data calculate the time required for complete conversion of the particle? (Zn-65 g/gmol)</p>	04										
2B.	Derive the equation employed to solve the question 2A	03										
2C.	Explain how the resistances are obtained for slurry reactor kinetics	03										