

# Question Paper

Exam Date & Time: 30-Nov-2022 (09:00 AM - 12:00 PM)



## MANIPAL ACADEMY OF HIGHER EDUCATION

VII Semester End Semester Examination

Natural Gas Engineering [CHE 4051]

Marks: 50

Duration: 180 mins.

### Descriptive Questions

Answer all the questions.

Section Duration: 180 mins

- 1) Classify the gas and oil wells based on the gas-oil-ratio (GOR). (2)
- A)
- B) Calculate the (a) gas formation volume factor in (ft<sup>3</sup>/SCF) (b) gas expansion factor in (SCF/ft<sup>3</sup>) at (3)  
reservoir conditions 4000 psia and 340 °F.
- C) Derive the mechanical energy balance equation for single phase flow along the tubular string using (5)  
schematic and solve the balance equation using the Average TZ method.
- 2) A gas well produces 0.65 specific gravity natural gas. The average reservoir pressure is 4,505 psia. (5)  
Reservoir temperature is 180 °F. The well was tested at two flow rates:

A)

	Test Point 1	Test Point 2
Flow rate	1,152 Mscf/d	1,548 Mscf/d
Bottom hole pressure	3,025 psia	1,685 psia

Estimate & construct IPR curve for well specified above with backpressure model with pressure-squared approach. Use five intervals between base pressure 14.7 psia to average reservoir 4,505 psia.

- B) Explain how the operating gas flow rate is evaluated using the numerical and graphical method for (3)  
nodal analysis at wellhead node.
- C) Explain real gas pseudo-pressure using the real gas pseudo pressure vs pressure plot. (2)
- 3) Describe gas dehydration absorption process using basic flow diagram and list all the solvents (4)  
which can be used.
- A)
- B) A well produces, from a gas reservoir (6000 psia and 200 °F), the gas mixture with following (4)  
compositions.

Component	C1	C2	C3	C4	C5	H <sub>2</sub> S	CO <sub>2</sub>	N <sub>2</sub>
Molefraction	0.82	0.08	0.028	0.009	0.02	0.02	0.013	0.01

Evaluate the value of (a) apparent molecular weight (b) specific gravity assuming air molecular weight as 29.

- C) Compare different types of separators used in separation of gas and liquids. (2)

- 4) The well is producing at a stabilized bottom-hole flowing pressure of 2000 psi. The wellbore radius is 0.4 ft. The following data is available  $k = 0.06$  d,  $h = 20$  ft,  $T = 700^\circ\text{R}$ ,  $P_e = 4000$  psi,  $r_e = 1000$  ft,  $s = 0$ ,  $D = 0$ ,  $\mu = 0.0269$  cp,  $z = 0.827$  (4)
- A)  $m(p)$  at reservoir pressure ( $P_e$ ) is  $934126349 \text{ psi}^2/\text{cp}$
- $m(p)$  at wellbore pressure ( $P_{wf}$ ) is  $296208907 \text{ psi}^2/\text{cp}$
- Calculate the gas flow rate in Mscf/Day at  $P_{wf} = 2000$  psia using the (a) pressure-squared approach (b)  $m(p)$  approach.
- B) Explain hydrocarbon dew point depression system using the basic process flow diagram and working of the throttle valve in the process. (3)
- C) Design a number of trays and water rate for trayed-type glycol contactor for a field installation to meet the following requirements: (3)
- Gas flow rate: 10 MMscfd
- Gas specific gravity: 0.65
- Operating line pressure: 1,000 psig
- Maximum working pressure of contactor: 1,440 psig
- Gas inlet temperature:  $90^\circ\text{F}$
- Outlet gas water content: 7 lb  $\text{H}_2\text{O}/\text{MMscf}$
- Design criteria: GWR = 3 gal TEG/lbm  $\text{H}_2\text{O}$  with 99.5% TEG
- Please refer constants data sheet and graph sheets if required.
- 5) Draw the preliminary block diagram of natural gas processing unit and list all the process units involved in the gas field. (3)
- A)
- B) Explain solid desiccant gas dehydration process plant using basic flow diagram. (4)
- C) Explain gas pipeline cleaning operation using typical sketch of a pig launcher. (3)

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